



American Welding Society	Overview Cronacut Eagle™ 1100 provides state-of-the-art performance that completely outclasses ordinary gouging and cutting electrodes. Superior cuts on all types of metals, including stainless, aluminum, brass, cast iron, etc.
Welding Distributor Member	Exceptionally strong and controllable arc drive resulting in straight, smooth cuts
	 Advanced metallurgical design prevents slag pile-up and sticking Quick and easy restrike Easiest and least expensive method of removing old welds or separating unwanted connections
Applications	 Weld-joint preparation on any type of metal Excellent cast-iron preparation – actually seals porous surfaces and butters for better cast iron welds Removes hard-surface materials with ease Vee out cracks Frozen bearing removal
Method of Application	AC or DC straight polarity only
Identification	Printed black electrode
Directions for Use	Use AC or DC straight polarity only. Point the electrode in the direction of travel and initiate the arc. For shallow chamfers, move quickly along line of cut. To obtain a deeper groove, make successive passes half the diameter of the electrode. For piercing, place rod in desired position and allow the blasting effect of electrode to penetrate metal.