



Overview

934 Soldering Flux

934 Soldering Flux is a highly active flux and is available in either liquid or gel.

Features/Benefits

- Highly active flux produces a scavenging action to remove dirt, scale, rust and other impurities
- Ideal for all tinning and soft, low-temperature soldering

Applications

- Carbon steel
- Alloy steel
- Stainless steel
- Copper
- Brass and bronze

Method of Application

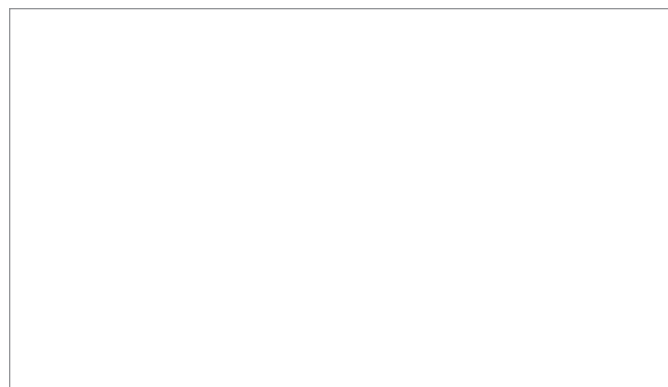
Apply flux to parts. Use a torch to heat up flux until it activates, approximately 400°F to 500°F (205°C to 260°F). Add solder alloy and allow to flow through the joint.

Identification

Labeled plastic bottle

Directions for Use

Powerful solvent and scavenging action removes dirt, scale, rust and other impurities. Ideal for all tinning and soft soldering. The activity range is 220°F to 600°F (105°C to 315°C).





Overview
950 Silver Brazing Flux

An all-purpose, silver brazing flux.

Features/Benefits

- Cleans base metal
- Allows alloy to flow easier
- Protects braze deposit from oxidation

Applications

- Carbon and alloy steels
- Stainless steel
- Tool steel
- Cast iron
- Copper
- Brass and bronze
- Carbide tipping

Method of Application

Oxyacetylene torch

Identification

Labeled plastic jar

Directions for Use

Excellent ability to dissolve surface oxides, ensuring excellent wetting action and sound brazed joints. The activity range is 1,000°F to 1,800°F (540°C to 980°C)