

## Zinc Plus+ Weld-Through Primer - KT13821

Kent Automotive's Zinc Plus Weld-Through Primer is a zinc-based weld-through primer enhanced with copper that combines the best performance characteristics of each to provide superior corrosion protection during the weld process and reduces welding spatter on bare metal.

### FEATURES

- Zinc-based formula for superior corrosion protection
- Copper-enhanced for improved conductivity and reduced welding splatter while welding
- Minimizes the heat affected zone (HAZ) while welding
- Compatible with MIG and STRSW welding
- Easy spray formula that results in a smooth and total copper colored covering
- Not affected by cavity wax
- Salt Spray B117 tested

### APPLICATION

**For best results, use only when can temperature is approximately 70°F (21°C)**

1. Clean all old sealers, adhesives, dirt and other foreign material from the area where you will apply Kent Zinc Plus Weld-Through Primer.
2. Remove any loose paints, primers, or E-Coat from the surface by using a non-woven abrasive disc to avoid damaging the surface or removing metal. Final surface must be bare metal.
3. Clean the surface to remove any grease, oil or other contaminants with Acrysol®.
4. Sand with P80 grit paper. Surface must be bare metal.
5. Blow off dust and re-clean with Acrysol®.
6. Shake can vigorously for one minute after mixing ball begins to rattle to ensure color uniformity and to prevent clogging.
7. Apply 2 medium wet coats to both surfaces.
  - Flash Time Between Coats: 3 – 5 minutes
  - Time to Weld: 20 minutes
8. Remove any excess Zinc Plus Weld-Through Primer from exposed surfaces prior to applying any filler, primer or paint; otherwise lifting will occur.
9. For maximum corrosion protection, areas protected with Zinc Plus Weld-Through Primer should also be coated with Kent Inner or Outer Panel Rustproofers.
10. After each use, turn can upside down and spray several seconds to clear spray tip.

*Note: Always use approved respiratory protection when working with weld-through primers*

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