



KT14721

### Overview

An aerosol, solvent-based adhesive formulated specifically for a variety of automotive applications. Use on painted or bare steel, E-coat, primer, fiberglass, SMC, rubber, cloth, vinyl, wood, plastics, aluminum and other materials. Fast-tack formula bonds quickly. Sprays in a fan spray web-like pattern for quick coverage. Adjustable valve reduces overspray. Packaged in a large 24 oz. aerosol can.

### Features/Benefits

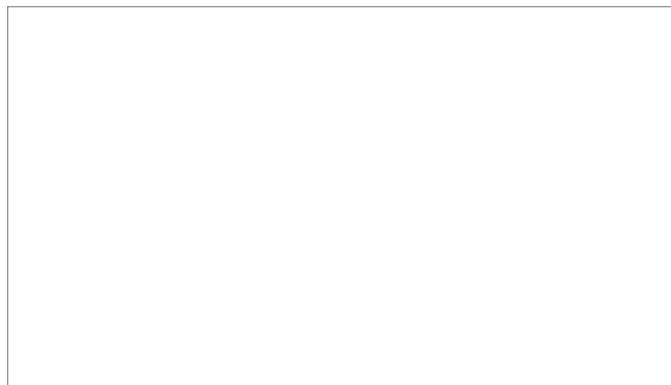
- Dries and bonds quickly – Saves time for fast, easy repairs
- Web spray pattern covers fast – Speeds repairs
- Fan spray nozzle ensures even coverage
- Adjustable valve reduces overspray for less waste and faster clean-up
- Excellent adhesion and flexibility – Makes durable, long-lasting repairs on most automotive materials

### Applications

- Head Liners
- Upholstery
- Interior Trim

### Method of Application

- Aerosol Spray



## Identification

- Adhesive



## Sizes

- 24 oz. (15.75 oz. net wt.) Aerosol Can

## Directions for Use

1. Clean all old sealers, adhesives, dirt and other foreign material from the mating surfaces.
2. Remove any loose paints, primers or E-coat from the mating surfaces that might interfere with good adhesion. Use a non-woven abrasive disc like the Kent Automotive E-Z Scuff™ abrasive discs to avoid damaging the mating surfaces.
3. Use care to minimize damage to any galvanized coatings.
4. Prepare all the mating surfaces with Kent Automotive Acrysol™ to remove any grease, oil or other contaminants.
5. Apply a medium to wet coat to both surfaces. Allow to dry for a minute or two then press the parts together.
6. Clamp or hold the parts in place; use care not to squeeze all the adhesive out of the joint.
7. Remove excess adhesive immediately with Kent Automotive Acrysol™ and allow to cure.
8. Remove clamps after 2 to 3 hours.

## Technical Specifications

Application Thickness: 1-2 mils  
Work Life: 2 minutes reposition time  
Tensile Strength: 55 PSI  
Full Cure: 6 to 8 hours  
Sandable: N/A  
Time to Paint: N/A  
Shear Strength: Over 1,000 PSI  
Low-temperature Flexibility: 10°F (-12°C)  
Percent Solids: 51%  
VOC: 45%  
Ultraviolet Resistance: 500 hours exposure, no deterioration or staining  
Temperature Range: -40°F to 350°F (-40°C to +177°C)