



## Overview

A one-part, solvent-based family of adhesives formulated specifically for a variety of automotive applications. No-drip formula provides exceptional bond strength on wet or dry surfaces. Use on painted or bare steel, E-coat, primer, fiberglass, SMC, rubber, cloth, vinyl, wood, plastics, aluminum and other materials. Bonds quickly. Allows parts to be repositioned for up to 2 minutes. Packaged in an 8 oz. brush-top can (P10140), 5 oz. squeeze tubes (P10190 and P10192) and a 16 oz. (11 oz. net wt.) aerosol can (P10522).

## Features/Benefits

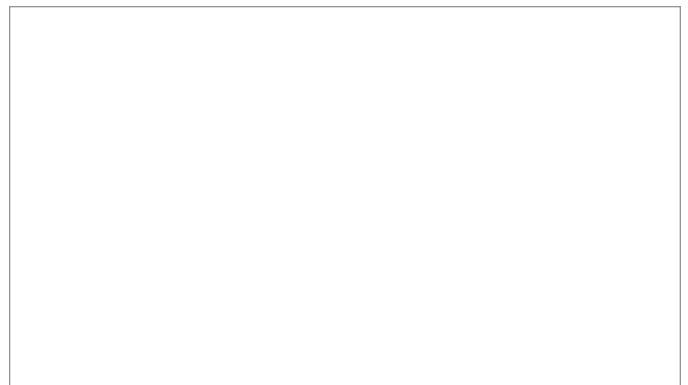
- Sets and bonds quickly – Saves time with fast, easy repairs
- Repositionable – Parts may be moved for up to 2 minutes after application for perfect alignment
- Wet/Dry formulation – Speeds water leak repairs
- Clear formula makes invisible repairs
- Black formula blends repairs into weatherstripping
- Excellent adhesion and flexibility – Makes durable, long-lasting repairs on most automotive materials
- High solids, low VOC – Won't shrink, crack or bubble paint

## Applications

- Weatherstripping
- Upholstery
- Interior Trim
- Carpeting
- Headliners

## Method of Application

- Aerosol Spray (P10522)
- Squeeze Tubes (Black: P10190; Clear: P10192)
- Brush Top Can (P10140)



## Identification

- Adhesive



## Sizes

- 16 oz. (11 oz. net wt.) Aerosol Can (P10522)
- 5 oz. (117ml) Squeeze Tubes (Black: P10190; Clear: P10192)
- 8 oz. (236ml) Brush Top Can (P10140)

## Directions for Use

1. Clean all old sealers, adhesives, dirt and other foreign material from the mating surfaces.
2. Remove any loose paints, primers or E-coat from the mating surfaces that might interfere with good adhesion. Use a non-woven abrasive disc like the Kent Automotive E-Z Scuff™ abrasive discs to avoid damaging the mating surfaces.
3. Use care to minimize damage to any galvanized coatings.
4. Prepare the mating surfaces with Kent Automotive Acrysol™.
5. When using brush top or squeeze tube Ultra-Stick™, apply a thin bead to both surfaces. Allow the Ultra-Stick™ to dry for a few minutes then join the parts.
6. When using aerosol Ultra-Stick™, apply a medium to light coat to both surfaces. Allow to dry for a minute or two then press the parts together.
7. Separate the parts carefully to reposition if necessary.
8. Clamp or hold the parts in place; use care not to squeeze all the adhesive out of the joint.
9. Tool or remove excess adhesive immediately with Kent Automotive Acrysol™ and allow to cure.
10. Remove clamps after 2 to 3 hours.

## Technical Specifications

Application Thickness: 1/32" (brush-top can and squeeze tube)  
Work Life: 2 minutes (reposition time)  
Tensile Strength: 55 PSI  
Full Cure: 6 to 8 hours  
Sandable: N/A  
Time to Paint: N/A  
Sheer Strength: Over 1,000 PSI  
Low-temperature Flexibility: 10°F (-12°C)  
Percent Solids: 51%  
VOC: 45%  
Ultraviolet Resistance: 500 hours exposure, no deterioration or staining  
Temperature Range: -40°F to +350F (-40°C to +177°C)