

Technical Data Sheet

Moulding and Emblem Adhesive



KT11099

Overview

A one-part, solvent-based adhesive formulated specifically for a variety of automotive applications. Fast-tack formula provides exceptional bond strength on wet or dry surfaces. Use on painted or bare steel, E-coat, primer, fiberglass, SMC, rubber, cloth, vinyl, wood, plastics, aluminum and other materials. Bonds quickly. Parts may be repositioned for 1 minute or less. Light amber color packaged in a 7.4 oz. brush-top can.

Features/Benefits

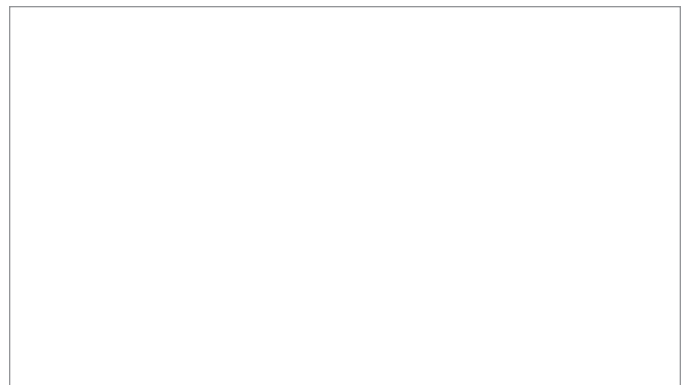
- Fast-tack formula – Saves time for fast, easy repairs
- Low-viscosity – Stronger grip on porous and textured surfaces
- Wet/Dry formulation – Speeds water leak repairs
- Excellent adhesion and flexibility – Makes durable, long-lasting repairs on most automotive materials
- High solids – Won't shrink, crack or bubble paint

Applications

- Upholstery
- Trim
- Carpeting
- Headliners
- Mouldings
- Emblems

Method of Application

- Brush Top Can



Identification

- Adhesive



Sizes

- 7.4 oz. (220ml)

Directions for Use

1. Clean all old sealers, adhesives, dirt and other foreign material from the mating surfaces.
2. Remove any loose paints, primers or E-coat from the mating surfaces that might interfere with good adhesion. Use a non-woven abrasive disc like the Kent Automotive E-Z Scuff™ abrasive discs to avoid damaging the mating surfaces.
3. Use care to minimize damage to any galvanized coatings.
4. Prepare the mating surfaces with Kent Automotive Acrysol™ to remove any grease, oil or other contaminants.
5. Apply a thin bead to both surfaces. Allow the Moulding and Emblem Adhesive to dry for a few minutes then join the parts.
6. Separate the parts carefully to reposition if necessary.
7. Clamp or hold the parts in place; use care not to squeeze all the adhesive out of the joint.
8. Tool or remove excess adhesive immediately with Kent Automotive Acrysol™ and allow to cure.
9. Remove clamps after 2 to 3 hours.

Technical Specifications

Application Thickness: 1/32"
Work Life: 1 minute or less
Tensile Strength: 55 PSI
Full Cure: 6 to 8 hours
Sandable: N/A
Time to paint: N/A
Sheer Strength: Over 1,000 PSI
Low-temperature Flexibility: 10°F (-12°C)
Percent Solids: 51%
VOC: 45%
Ultraviolet Resistance: 500 hours exposure, no deterioration or staining
Temperature Range: -40°F to 350°F (-40°C to 177°C)