CW3030	Welding All	oys for the Stud Stretcher Equipment	Repair Kit	866.529.7664 lawsonproducts.com
Step 1	Step 2	Super strong, multipurpose alloy torques out broken studs, taps, drill bits, easy outs – anything made of steel even when partially submerged, contaminated or broken below equipment housing (see procedure). Works equally well in flat or horizontal position on AC or DC reverse polarity. See procedure WE 17.1 for detailed instructions.		
333 Electrode – 5/32" Dia. Cronatron Alloy		High-Strength Alloy for Broken Stud Extraction 110A – 160A (DCRP/AC)	Flat or Horizontal	To Extract 5/8" and Over
	NOTE	E: To extract large studs or studs broken in deep, weld in stages to avoid overhea	ting.	
333 Electrode – 1/8" Dia. Cronatron Alloy		High-Strength Alloy for Broken Stud Extraction 80A – 120A (DCRP/DC)	Flat or Horizontal	3/8" to 5/8"
333 Electrode – 3/32" Dia. Cronatron Alloy		High-Strength Alloy for Broken Stud Extraction 60A – 90A (DCRP/AC)	Flat or Horizontal	1/4" to 3/8"
3330 Electrode – 3/32" Dia. Specialty Alloy	 	High-Strength Alloy for Broken Stud Extraction 50A – 75A (DCRP/AC)	Overhead	Overhead Removal of All 1/4" and Over
333 Electrode – 1/16" Dia. Cronatron Alloy	 	High-Strength Alloy for Broken Stud Extraction 30A – 45A (DCRP/AC)	All-Position	To Extract Any Position 1/4" and Under
A1D01 PHOTOS ACTUAL SIZE		Serviced only by LAWSON		NOTE: Bottom of backplate represents front of LP drawer. © 2022 Lawson Products, Inc. Printed in USA (05/22)